Hao Yu Technology (HK) Co.,Ltd

[Mould Development Schedule 模具开发进度表]

Part No(产品编号).: 2022010159

Part Name(产品名称).: Multi Box Injection Mould

Mould No(模号).: 220058

Lead Time(制作周期) 35 days

Target Date Of T1 (预计首次试模日期): 2022/7/4

Updated Date (进度更新日期): 2022/5/29

Plan Schedule(计划) | Public Holiday(公休) | Actaul Schedule(实际) | RE-Schedule (再计划)

A= Actual | P= Plan | Rev:00

3D View:

Important note:
This is a rough production schedule in plan, for reference only. The actual progress will be different than this table. If there is any dispute, both we agree refer to actual production schedule.

Process (加工项)			W22	week 23	week 24	week 25	week 26	week 27	week 28	week 29	week 30	week 31
			F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W
			27 28	29 30 31 1 2 3 4	5 6 7 8 9 10 11	12 13 14 15 16 17 18	19 20 21 22 23 24 25	26 27 28 29 30 1 2	3 4 5 6 7 8 9	10 11 12 13 14 15 16	17 18 19 20 21 22 23	24 25 26 27
			MAY 2022		JUN 2022			JULY 2022				
Feasibility Studying Report 可行性评估报告												
		A										
Mold Flow Analyze 模流分析		P										
		A										
Drawing Checking 开模前图档检查		P										
		A										
Design 3D Mould Layout 模具3D设计 及 确认		P										
		A										
Hot runner Purchase 采购热流道		P										
		A										
Purchase of Steel 采购钢材		P										
		A										
Purchase of Mold Base 采购模架		P										
		A										
CNC Programming CNC编程		P										
		A										
Cavity(前模)	Rough Machining 粗加工	P										
		A										
	Machining 机加工	P										
		A										
	Electrode Machining 锣铜公	P										
		A										
	Heat Treatment 热处理加工	P										
		A										
	Precising Machining 精加工	P										
		A										
	EDM/WC Machining 放电加工	P										
		A										
	Wire Cutting 线切割加工	P										
		A										
	Polishing Machining 抛光处理	P										
		A										
	Detection 数据检测	P										
		A										
	Rough Machining 粗加工	P										
		A										

Process (加工项)			W22	week 23	week 24	week 25	week 26	week 27	week 28	week 29	week 30	week 31
			F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W T F S	S M T W
			27 28	29 30 31 1 2 3 4	5 6 7 8 9 10 11	12 13 14 15 16 17 18	19 20 21 22 23 24 25	26 27 28 29 30 1 2	3 4 5 6 7 8 9	10 11 12 13 14 15 16	17 18 19 20 21 22 23	24 25 26 27
			MAY 2022		JUN 2022				JULY 2022			
Core(后模)	Machining	P										
	机加工	A										
	Electrode Machining 锣铜公	P										
		A										
	Heat Treatment 热处理加工	P										
		A										
	Precising Machining 精加工	P										
		A										
	EDM/WC Machining 放电加工	P										
		A										
	Wire Cutting 线切割加工	P										
		A										
	Polishing Machining 抛光处理	P										
		A										
	Detection 数据检测	P										
		A										
Mold Base Maching 模胚机加工		P										
		A										
Cooling System 运水加工		P										
		A										
Ejector System 顶针加工		P										
		A										
Final Polishing 最终抛光处理		P										
		A										
Fitting and Assembly 飞模及装配		P										
		A										
Texturing 蚀纹		P										
		A										
T1 Trial 第1次 试模		P										
		A										

Reference Photos (生产贴图区):

Prepared by (制表): James Yang

Checked by (检查): May Fung